



# NEVSUN

October 1, 2014

To Whom It May Concern

Nevsun Resources Ltd. is the major (60 percent) shareholder in the Bisha Mining Share Company, owner of the Bisha gold-copper-zinc mine located in Eritrea, North East Africa.

A few years ago, the Bisha mine commenced transitioning from gold production to the next phase of mine development which was bulk production of copper concentrate, estimated at about 300,000 tonnes of concentrate per year. In 2016, it will add a zinc flotation circuit for processing of zinc concentrates.

During the transition from gold to copper, the requirement arose for a cost effective, logistical solution to transportation, storage and ship loading of bulk copper concentrates in a safe and environmentally friendly manner.

The distance from the mine to the port is approximately 350km each way which consists of difficult mountain roads rising from sea level to some 2,700 metres above sea level with varying climatic conditions.

A number of transport and storage methods were analysed including construction of a bulk port at Massawa. However, containerisation of the product offered the most obvious and economical solution for our concentrate transportation and bulk storage, allowing the operation to tap into the existing Dutch built container port.

Several options were reviewed and the Rotainer System appeared to offer the most appropriate and cost effective solution for our requirements. It offered a clean and safe concentrate storage system that could be commissioned in a short period of time and meet the requirements of the Bisha mine project for the life of the mine while offering (BAT) Best Available Technology.

After several site reviews, Container Rotation Systems (CRS), (formally AMMESA, Australian Mobile Mining Equipment, and Systems & Accessories) the developer of the Rotainer system, was selected due to their ability to meet the pressing supply requirements of our mining schedules.

CRS was commissioned to provide all the handling machinery, such as Mobile Harbour Cranes, Reach stackers, container handling equipment and most importantly the Rotainer, Container Rotation Systems. They also provided QA/QC container assessment for us in China and managed the ordering of the eight hundred 20 foot half height containers utilised to carry the concentrate (33.7 tonnes concentrate per container) as well as recommendations for the concentrate haul trucks and trailers, also ordered from China.

At the onset, CRS provided a full application assessment and went on to supply all the necessary machinery, commissioning and initial operator training which streamlined our copper concentrate supply phase and, they still continue to supply us with valuable onsite service and support.

NEVSUN RESOURCES LTD.

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I would like to state the services provided by CRS were highly professional and cost effective which allowed our Rotainer Systems to be commissioned on schedule in less than 14 months from first decision and under our initial budget estimates. It was commissioned in mid-2013.

The Rotainer System is also highly reliable and we have had no stoppages or delays in ship loading due to lost availability of the Rotainer System. The Rotainer System performs well beyond our expectations and after 12 months, the performance of the system and the CRS team has fulfilled our requirements

Please feel assured that if the Rotainer System is chosen for your operation, depending on your need, you will be engaging a highly experienced team that will provide you with a cost effective, high quality, environmentally friendly and most of all an extremely safe system to last many years into the future.

Sincerely,



Frazer W. Bouchier  
Chief Operating Officer  
Nevsun Resources Ltd.

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